The V-Cone is manufactured under a quality management system that

is certified to ISO 9001:2015.



# MODEL VS<sub>(X)</sub>

# **PRECISION TUBE SERIES**

# ANSI B16.1 Slip-On, Raised Face Flanges - Class 125 or 250

#### **DESCRIPTION AND GENERAL PERFORMANCE SPECIFICATIONS**

The V-Cone® flowmeter is a patented, differential pressure type flow measurement device. A cone is positioned in the center of the pipe to increase the velocity of the flowing fluid and create a differential pressure. This pressure difference can be measured and used to accurately interpret flowrate. Two taps are provided on every V-Cone to allow sensing of the high and low pressures. A typical V-Cone application can follow these general performance specifications:

**Model VS Bulletins** ANSI B16.5 <u>Slip-on, RF Flanges</u>

24509-32 Class 150 or 300

24509-34 Class 125 or 250

Accuracy: up to ±0.5% of rate

Repeatability: ±0.1%Turndown: 10:1

Standard Betas: 0.45 through 0.85

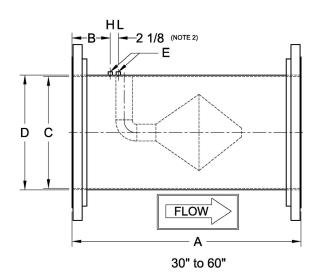
Headloss: Percentage of differential pressure

produced varies with beta ratio.

• Installation: Typically 0-3 diameters upstream and 0-1 diameters downstream.

\* Each V-Cone is sized for the intended application. Specific performance ratings must be obtained through the sizing process.

# MODEL VS(X) DIMENSIONS



#### **DIMENSION TABLE**

Size	A (No	ote 1)	F	В	C-Stainless (Note 2)		C-Carbon (Note 2)		D		E (Note 2)
inch	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	NPT
30	60	1524	10	254.0	29.25	743.0	29.25	743.0	30	762	1/2
36	62	1524	10	254.0	35.25	895.4	35.25	895.4	36	914	1/2
48	78	1829	12	304.8	47.25	1200	47.25	1200	48	1219	1/2
60	96	2438	12	304.8	59.25	1505	59.25	1505	60	1524	1/2

<sup>1.</sup> Overall length (A) tolerance: 30" to 60", ±0.25" (±7mm).

<sup>2.</sup> Typical values shown.

<sup>3.</sup> Wall pressure ports are required for vertical up flow applications.



**MODEL NUMBER CONFIGURATION VS(X)** 

Туре	5	Size	Materials‡			Pipe Schedule		End Connections		Fittings	
VS											
<u> </u>	30	30"	Q	S304/L	D	Std	30	CL 125 RF SO	N	NPT	
	36	36"	Α	S316/L	R	30	31	CL 250 RF SO	S	Socket	
	48	48"	U	CS Pipe	E	40			F	Direct mount	
	60	60"	U	S304 Cone, Support, & Couplings	Q	60				assembly	
			F	CS Pipe, Flanges, & Couplings,	F	80					
			Г	316/L Cone & Supports	J	100		Several types of fittings			
			V	CS Pipe	K	120			nuir	igs	
			V	316/L Cone, Supports, & Couplings	L	140			data a su do abada.		
			G	LTCS Pipe, Flanges, & Couplings,	G	160		‡Other materials can include: HASTELLOY C-276 DUPLEX 2205			
			G	S316/L Cone & Supports	Р	XS					
					Н	XXS		CHROMEMOLY	/ P22	P/P11	
							•	MONEL K400/K500 CARBON STEELS A350, A333, API5L, A106B S321H			

Example: VS30QD30N V-Cone 30" line size, S304/L STD Pipe, Cone & Supports, ANSI CL 125 RF Slip On flanges, 1/2" F-NPT Fittings

## **STANDARD PIPE SCHEDULES**

Stainless S	teel	Carbon Steel			
Size	Std.	Size	Std.		
30" and up	D	30" and up	D		

### **ABBREVIATIONS**

ı						
	ASME	American Society of Mechanical Engineers				
	NPT	National pipe taper				
	SS	Stainless steel	RF	Raised Face		
	CS	Carbon steel	SO	Slip On		

Technical questions can be answered through a local representative or through our application engineers.

# **MANUFACTURING STANDARDS**

McCrometer's welders and welding procedures are qualified in accordance with ASME Section IX. All meters are visually inspected for weld defects. Specific customer requirements can be complied with upon request.

**INCONEL 625** 

The welding can be in accordance with:

- ASME Section VIII
- ASME B31.1
- ASME B31.3

Non-destructive testing can include:

- Hydrostatic Pressure Testing
- Penetrant Examination
- Positive Material Inspection
- Magnetic Particle Examination

REPRESENTED BY:	

