

Retrofit Instruction: From Mc Propeller mechanical unit to remote mount FlowConnect unit, converting the drive shaft

OVERVIEW OF THE PROCEDURE

This describes the procedure for retrofitting a Mc Propeller mechanical flow meter to a FlowConnect unit. It requires the following:

- Removing the mechanical register from the meter head
- Converting the drive shaft from mechanical to electrical
- Setting up a new remote mount location.

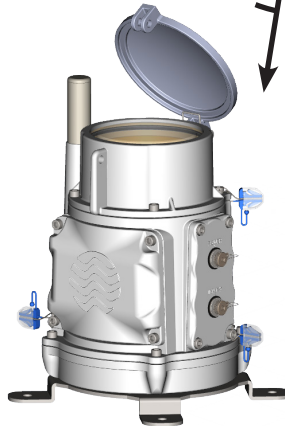
This retrofit requires the flow meter to be completely removed from the pipe.



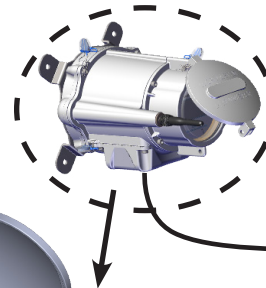
WARNING!
Never remove a meter or top plate assembly while the line is under pressure!



REPLACE THIS



WITH THIS



1 - Retrofit Procedure

- STEP 1: Inventory the parts
- STEP 2: Prepare a remote area for the telemetry equipment
- STEP 3: Run power and sensor cables
- STEP 4: Remove the flow meter from the pipe
- STEP 5: Remove the mechanical unit and base plate
- STEP 6: Convert drive assembly from mechanical to FlowCom
- STEP 7: Install submersible remote mount kit in the meter head
- STEP 8: Attach the FlowConnect unit at the remote mount location
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- 3: Installing a rain gauge
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- STEP 3: Cycle through the second menu level
- STEP 4: Set the total
- STEP 5: Exit and save settings

PARTS AND MATERIALS

Part Number	Description	Quantity	Part Number	Description	Quantity
30122-20	IOM Manual	1	TOB049	O-ring, wall mount bracket	1
TOB008	WS Base Plate	1	1-2802	Wall mount bracket	1
TOB018	O-Ring for Base Plate	1	TOB050	#10-32 screw with O-ring	1
R139-00-K	Remote mount kit:		15016-10	Tamper evident seals	3
EJ543-00	FTG CBL PG11 BRS PLT	2	EJ538-00	Plug PG7	1
10736	O-ring 1.5 mm x 16 mm ID EPDM	1	10015-00	Desiccant	2
R0139-00	K adapter for PG11 fitting S316	1	10804	Cable tie	2
10273	O-ring -021	1	10790	#6 screw x 3/16" SS	2
10274	O-ring -121	1		Sensor cable(s)	1
1-1707-19	In-line Terminal 2 Position	1		Antenna or antenna extension	1
1-1707-18	In-line Terminal 1 Position	1			
10845	Shrink wrap tubing	3			

NOTE: The power and sensor cables cannot be reused. They will need to be replaced with new cables with the appropriate connectors for the FlowConnect unit.

TOOLS REQUIRED

5/32" hex driver, T-shape wrench recommended
 Phillips screwdriver
 Standard flat head screwdriver
 Precision flat head screwdriver

Wire cutter
 Ratchet socket driver, 1/2" drive
 1-3/8" socket

LOCATION OF ACCESSIBLE COMPONENTS

The figure below shows the location and names of the components you will work with in this IOM.

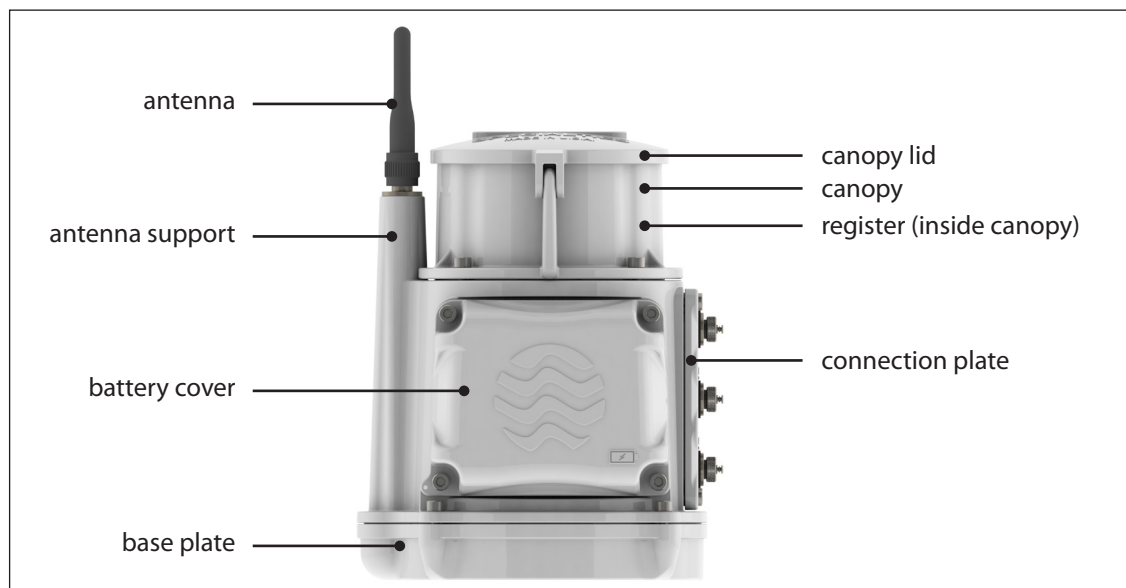


Figure 1. Accessible Components

1 - Retrofit Procedure

STEP 1: Inventory the parts

- Check the parts received against the parts list on the previous page.
- Compare the serial numbers engraved on the lids to confirm they match.
- Confirm the serial number on the FlowConnect unit corresponds to information on a silver label located on the bottom of the base plate.

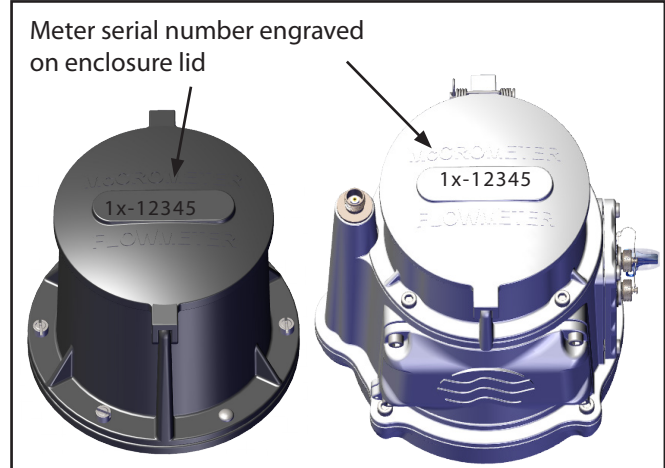


Figure 2. Checking engraved serial numbers on lids

STEP 2: Prepare a remote area for the telemetry equipment

Depending on your equipment, the wiring diagram may not necessarily represent your exact configuration. For example, if you plan to use rechargeable batteries in your FlowConnect unit, you will need to have a solar panel installed of a 24V DC power supply. If you have any questions about your specific remote mount configuration, contact your McCrometer representative.

STEP 3: Run power and sensor cables

Run cables from the remote telemetry area to the meter head. At a minimum, you will need to run the sensor cables, and if you plan to install sensors or a solar panel, plan their location at the same time.

STEP 4: Remove the flow meter from the pipe

Remove the flow meter from the pipe as described in Section 3.0 of the Installation, Operation, and Maintenance (IOM) manual for Mc Propeller Flow meters.

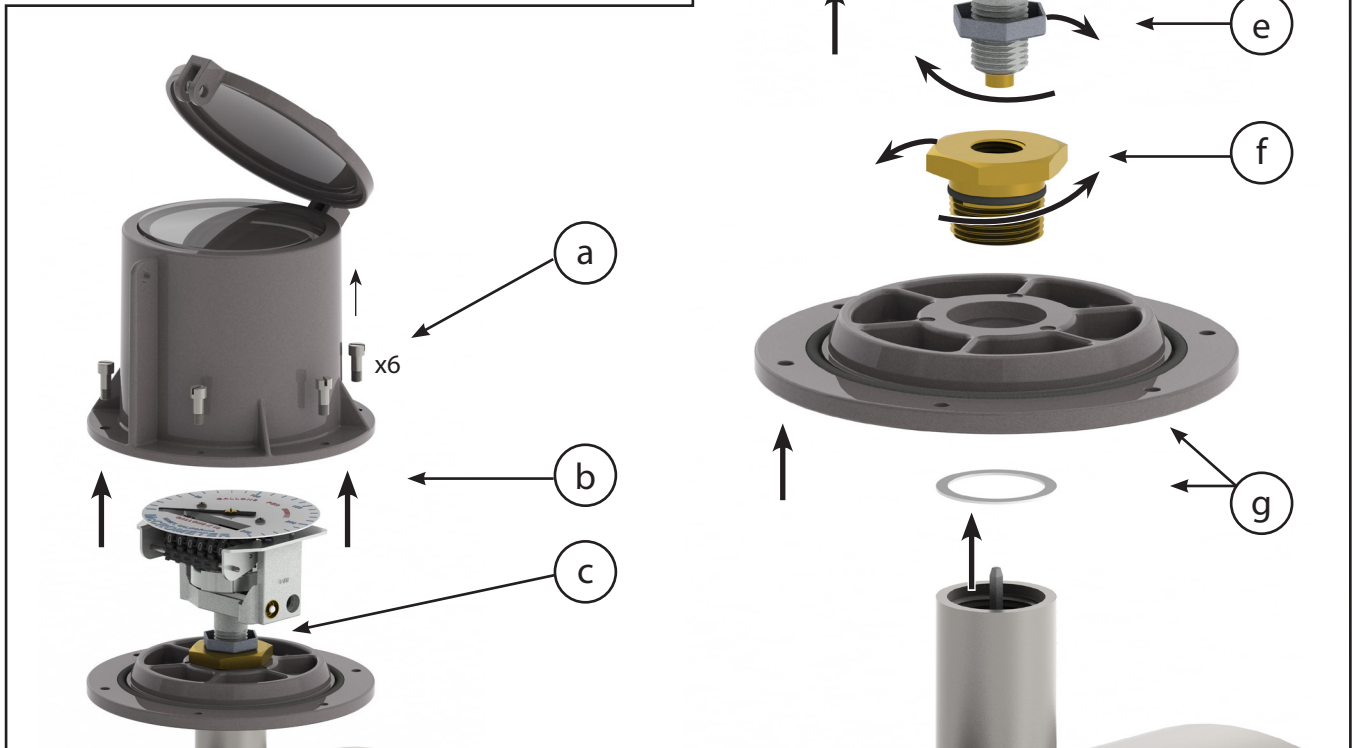


WARNING!

Never remove a meter or top plate assembly while the line is under pressure!

STEP 5: Remove the mechanical unit and base plate

- Remove the six screws around the base.
- Lift up and remove the canopy.
- Loosen the pal nut (10019-00) from the base plate.
- Unscrew and remove the register. Set it aside to be used later.
- Unscrew and remove the pal nut (10019-00) from register. You will no longer need the pal nut and can discard it.
- Unscrew and remove the brass bushing (R0142-00) from the base plate.
- Lift up and remove the base plate from ell bracket.



STEP 6: Convert drive assembly from mechanical to FlowCom

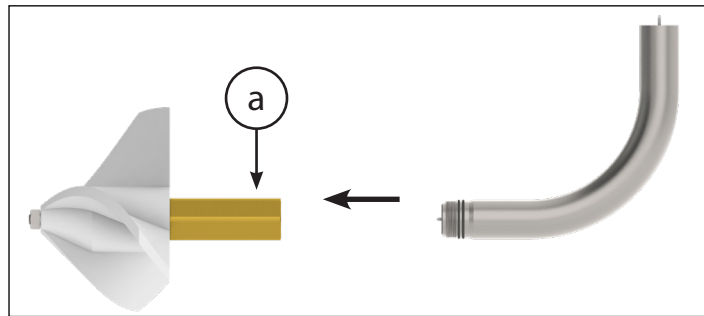
NOTE: This step is in two parts.

Convert the ell bracket of the flow meter, replacing the drive shaft with the FlowCom bearing and sensor assembly, as follows.

PART 1: Disassemble the flow meter

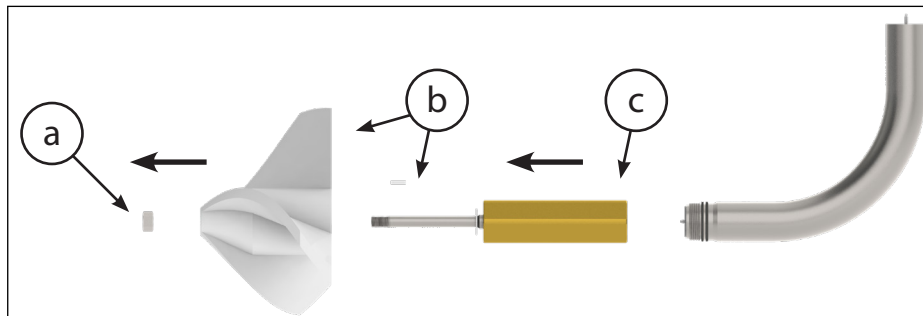
Meters with a top plate assembly:

- Remove the meter assembly from the tube by unbolting the top plate assembly.
- Unscrew the bearing assembly (with propeller attached) from the ell using a 1-3/8" wrench.



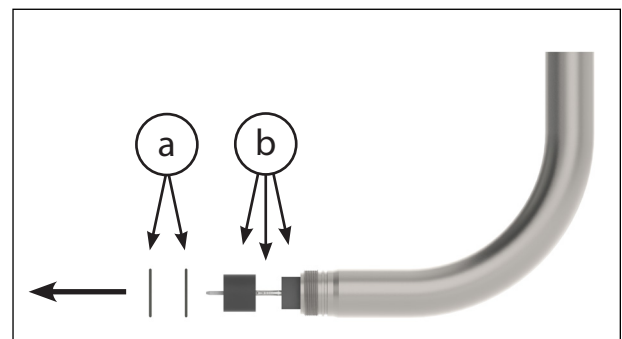
Meters with a fixed ell:

- Remove the nut holding the propeller onto the bearing shaft using a 9/16" nut driver.
- Pull the propeller from the bearing shaft. **NOTE:** The propeller is locked into place with a small metal "key". This key will loosen when the propeller is removed. Retain this key with the propeller.
- Remove the bearing assembly using a 1-3/8" bearing socket (McCrometer part number T-23).



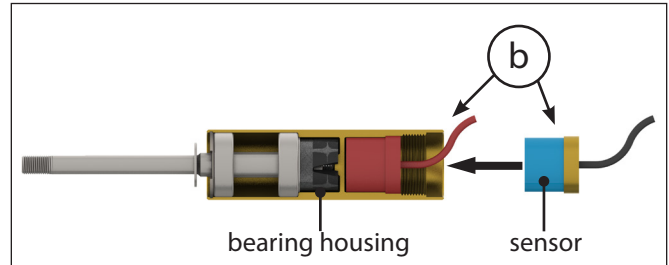
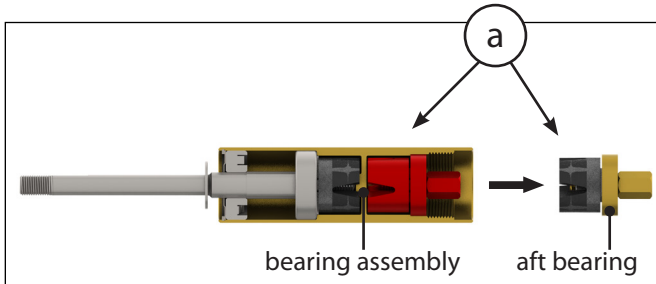
All meter types:

- Remove the two O-rings from the threaded end of the ell.
- Remove the drive cable, liner stop and the liner from the ell.

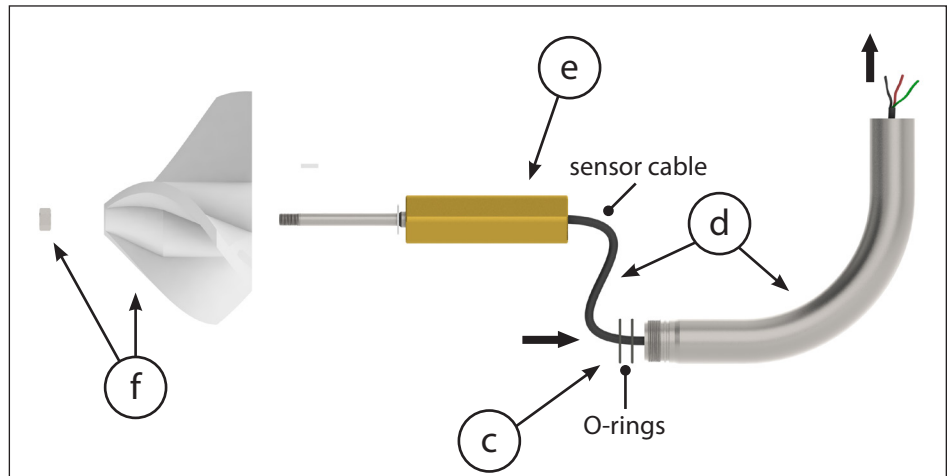


PART 2: Reassemble the flow meter

- a. Remove the aft bearing from the bearing assembly. Simply pull out the aft bearing as it is only held in place by magnetic attraction.
- b. Set the sensor into the back of the bearing housing. Be sure the sensor is fully seated into the bearing housing before re-installing the bearing assembly onto the ell. NOTE: Ensure the bearing housing and sensor are clean and free of any debris or dirt. Any debris or dirt may cause difficulty in removing the sensor in the future.

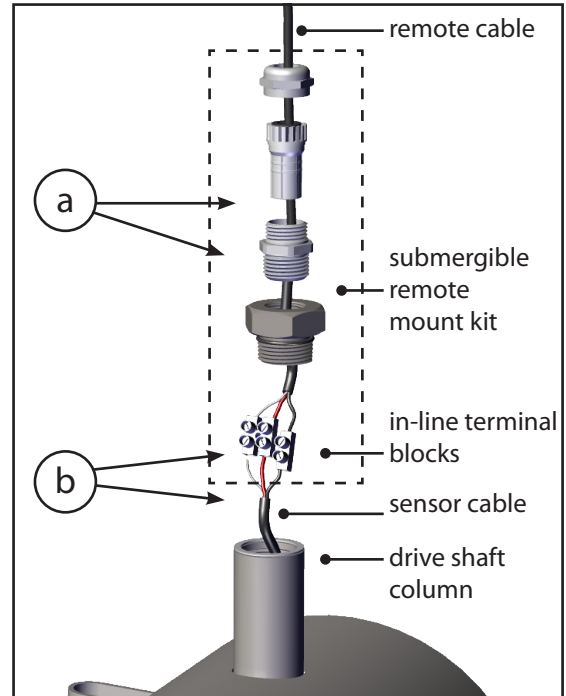


- c. Install new O-rings onto the two grooves just behind the threads at the end of the ell. NOTE: it is recommended to use a silicone grease on the new O-rings to assist with sealing.
- d. Push the sensor cable up through the ell.
- e. Install and tighten the bearing assembly.
- f. Place the propeller on the end of the shaft and attach it to the bearing assembly with a 9/16" nut.



STEP 7: Install submersible remote mount kit in the meter head

- Pull the FlowCom remote cable through the assembled submersible remote mount kit and out through the bottom.
- Using the in-line terminal, connect the FlowCom remote cable to the sensor cable wires, matching the red wires and the black wires.
- Guide the in-line terminal block into the neck of the ell and screw the submersible remote mount kit assembly into the neck of the ell while holding the remote mount cable. Holding the remote mount cable will prevent the twisting of the sensor cable inside the ell which can cause the cable termination of the in-line terminal block to be pulled apart.
- Tighten down the compression on the submersible assembly kit. Tighten only hand tight plus one half turn.



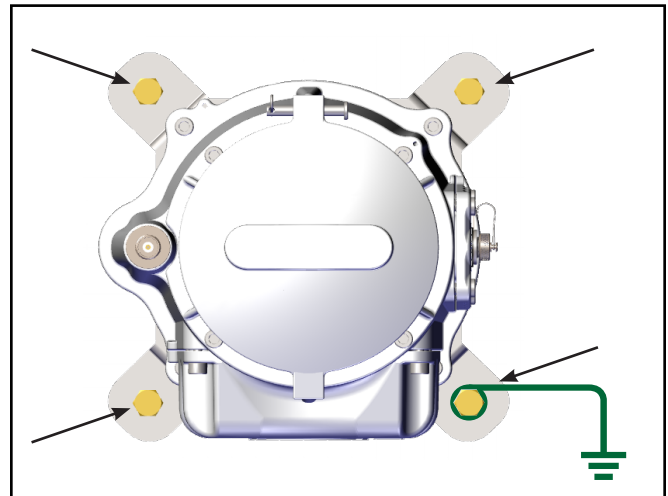
WARNING!
Over tightening the cable compression seal will damage the internal conductors, causing them to be crushed and shorted together, preventing proper operation.

- Reassemble the propeller onto the bearing assembly. Ensure the propeller key is placed in the groove on the bearing before installing the propeller.
- Test the conversion by spinning the propeller by hand and ensuring the display changes. Install the meter into the line and mount the remote FlowCom in a convenient location.

STEP 8: Attach the FlowConnect unit at the remote mount location

Screw or bolt the FlowConnect unit in place in the desired location.

The FlowConnect unit needs to be grounded. When you bolt the FlowConnect unit, use one of the bolts as to connect a grounding wire.



STEP 9: Attach the antenna



The antenna MUST be attached before the batteries are inserted! Powering up the unit without the antenna may damage the modem!

Attach the cellular antenna or antenna extension by screwing it to the antenna post.



Figure 5. Attaching the cellular antenna



Figure 6. Attaching the satellite antenna



Figure 7. Attaching the antenna extension

STEP 10: Connect the batteries and attach the battery cover

Connecting the batteries for both non-rechargeable and rechargeable types is identical.

- Remove the battery cover.
- Ensure the batteries are in place and plug the leads into the connectors in the order shown in Figure 8 and Figure 9.

NOTE: Non-rechargeable batteries must be connected in the order shown at right. Rechargeable batteries come as a single pack of three with one connector.

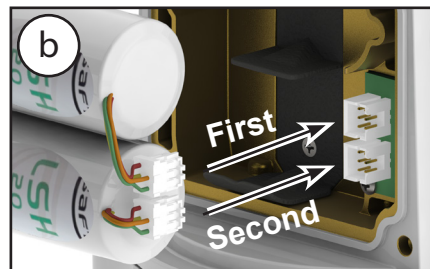


Figure 8. Non-rechargeable batteries

- Replace the battery cover, making sure the O-ring is set in place flat and even, without any twisting.
- Set the cover in position over the battery compartment. It will set easily in place. Tighten the four screws snug and hand tight.

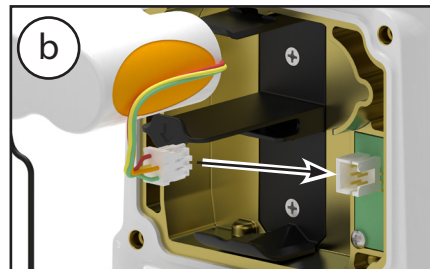
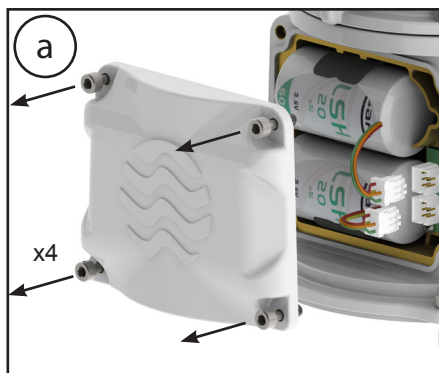
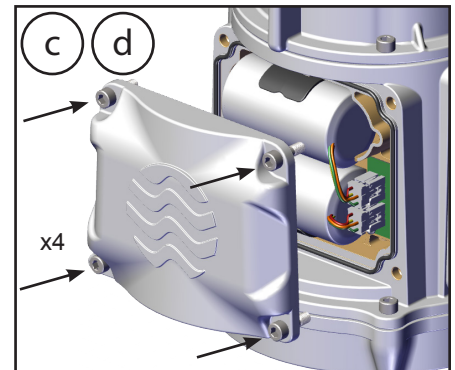


Figure 9. Rechargeable batteries



STEP 11: Attach the tamper evident seals

When the retrofit is completed, attach the two tamper evident seals located the base plate (Figure 10) and the battery cover (Figure 11). There are already two other seals on the FlowConnect unit.

Each tamper evident seal is attached through the hole in the security screw and a small hole in the chassis next to the security screw.

- Thread the wire end through the security hole in the screw and through the hole in the chassis next to the screw.
- When the wire is fully threaded through, insert the wire through the hole in the center of the blue lock piece, then fold it over the top and down into the center groove.
- Flatten the wire and snap the clasp over the blue lock piece.

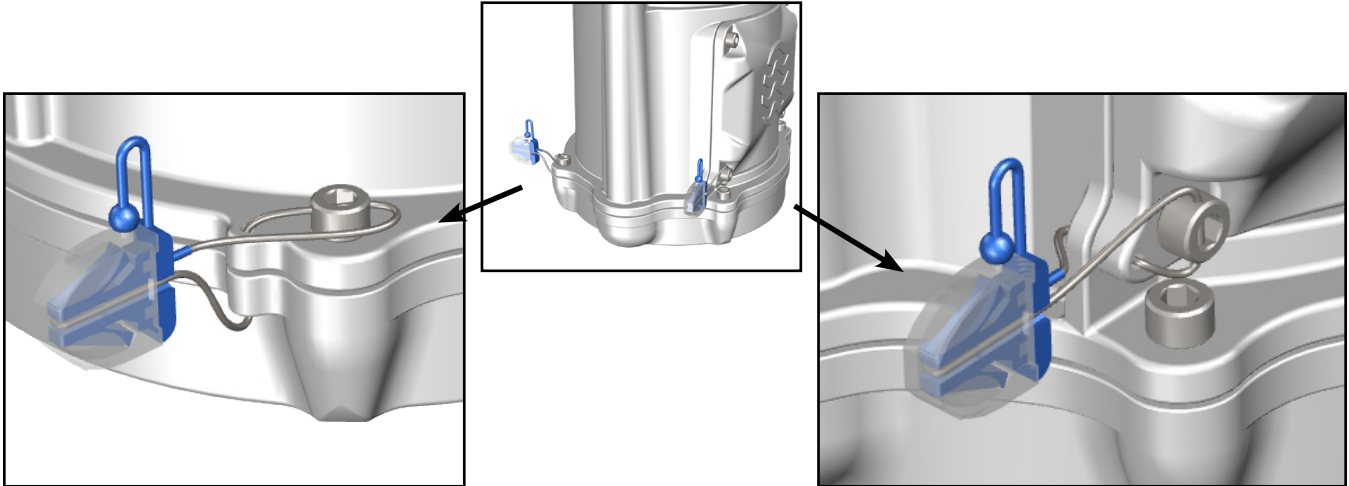


Figure 10. Tamper evident seal on the base plate

Figure 11. Tamper evident seal on battery cover

STEP 12: Reinstall the flow meter in the pipe

Reinstall the flow meter in the pipe following Section 3.0 of the Installation, Operation, and Maintenance (IOM) manual for Mc Propeller Flow meters.

2 - Installing Sensors and Solar Panel

The method you use to install a sensor mount will depend on the sensor type and local site conditions. The site location for a pressure sensor, the aerial mast to mount a rain gauge, or the need for cable protection, may vary.

Because each user's requirements and conditions will vary, McCrometer does not require any particular way of mounting or securing the sensor pole. However, we do provide recommended standards for how your sensor mount should be installed. These standards are flexible enough to allow you to install your sensors under most conditions while being able to take into account your local circumstances.

1: Recommended standards

Pole set

You may choose to use the McCrometer pole set, or you may use a pole set more to your preferences.

Pole and aerial height

Height of 5' to 10', elevating an antenna 4' to 5' feet above surrounding obstructions.

Pole diameter

Any pole that is 1.25" to 2" in diameter will work with McCrometer sensors.

Solar panel orientation

If you are installing a solar panel, orient it so that it is facing south in the northern hemisphere.

Securing / anchoring

There are many ways to install and secure an aerial mast for a solar panel, rain gauge, or antenna extension. We recommend installing the mast plumb. The lower part of the mast may be buried or cemented into the ground, or it may be secured to surrounding fixed objects. The installation should be secure enough to withstand the expected environmental conditions (such as strong wind) as well as foot traffic at or near the installation site.

Cable protection

We recommend you consider cable protection for use against animals, foot traffic, or vehicle traffic around the installation site. Common methods include the use of metal or flexible conduit sufficient to accommodate the 1/2" connectors used on solar panels and sensor cables.

Cable management

It is recommended that you secure sensors or extension cables near any sharp metal edges such as hose clamps.

We also recommend securing cables about every 12" - 18" along the aerial mast.

Additional site protection

Some sites may require additional protection from damage from livestock or vandalism. Fencing, cattle guards, or other measures may be necessary.

2: Installing a solar panel

TOOLS AND MATERIALS

Tools and Materials:

- Solar Panel kit (200.733.522 or 200.733.520)
- 7 mm socket driver
- 5-pin male to female extension cable

Use a hose clamp and 7 mm socket driver to attach the solar panel to the top of the pole.

Orient the solar panel south so that it gets a maximum amount of light.

Connect the extension cable to the solar panel. When you are finished, the other end of the cable will be plugged into the FlowConnect unit (see next section).

If you are also installing a rain gauge with a solar panel, they should be mounted on the same pole, directly opposite each other (Figure 12).

3: Installing a rain gauge

TOOLS AND MATERIALS

Tools and Materials:

- Rain Gauge kit, model RG1
- 7 mm socket driver
- 7-pin male to female extension cable

Use a 7 mm socket driver and two hose clamps to secure the rain gauge to the top of the pole such that the mouth of the rain gauge is level with the end of the pole (Figure 12).

Connect the extension cable to the rain gauge. When you are finished, the other end of the cable will be plugged into the FlowConnect unit (see next section).

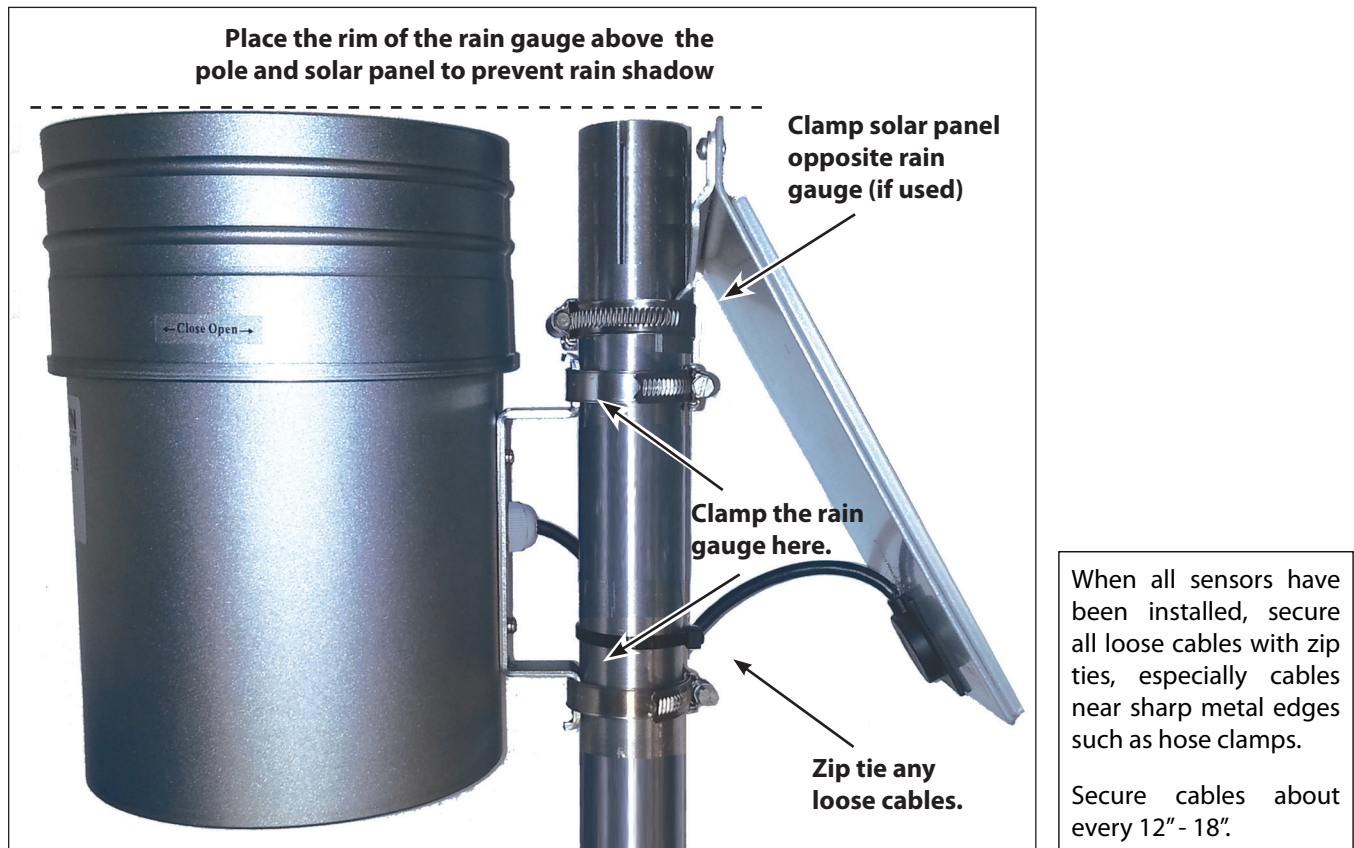


Figure 12. Solar panel and rain gauge attached to pole mount

4: Installing a pressure sensor

If you want to install a pressure sensor that can transmit measurement data to the FlowConnect unit, you will need the tools and materials listed at right.

This instruction is for a pipe that has an existing pressure gauge. If your pipe does not already have a location tapped and threaded, that will need to be done first. When completed, follow this instruction from step 2 below.

TOOLS AND MATERIALS

Note: Sensor parts are sold individually or as a bundle. The parts listed below are for sensor and cable bundles.

PA-1 sensor and 10 m cable bundle (500.000.119) or

PA-1 sensor and 5 m cable bundle (500.000.120)

Cable for PA-1 pressure sensor

PA-1 pressure sensor 0-30 bar (200.733.162)

Crescent wrench or adjustable wrench

Channel locks (need to accommodate 3/4" pressure gauge)

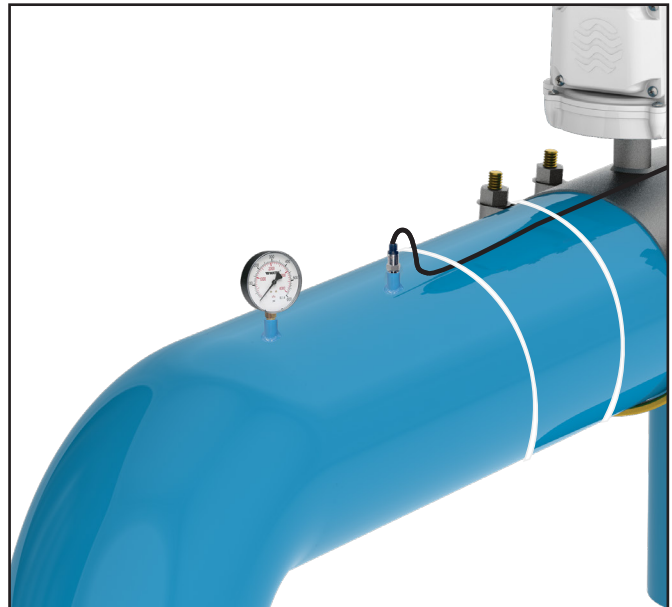
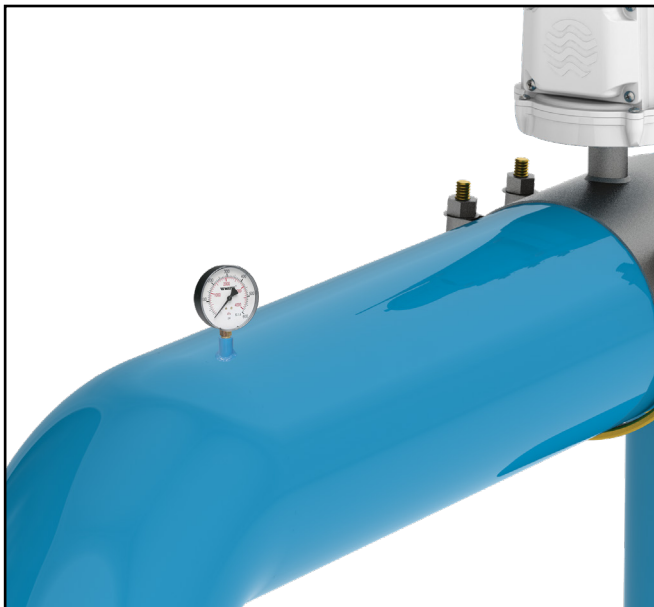
Brass or steel wire brush



WARNING!

Never remove a gauge while the line is under pressure!

- Remove the existing gauge from the pipe.
- Clean the interior pipe threads and remove any debris.
- Wrap the pipe threads on the pressure sensor with Teflon tape.
- Screw in the pressure sensor by hand until it is tight, then use the channel locks to fully tighten it.
- Connect the extension cable to the pressure sensor.
- Coil and secure any extra sensor cable with zip ties to prevent cable from being damaged or becoming a hazard.



3 - Connecting Inputs and Outputs

i IMPORTANT!
Before purchasing any sensors, be sure to confirm that they are compatible with the FlowConnect system.

Figure 13 and Figure 14 below show possible methods of connecting inputs, outputs, and external power to the FlowConnect system. The examples in the figures show a FlowConnect with rechargeable batteries. If your system does not have rechargeable batteries, the connection plate will have only two connectors, Inputs and Outputs.

See the following page for discussion of the Power, Inputs, and Outputs connectors.

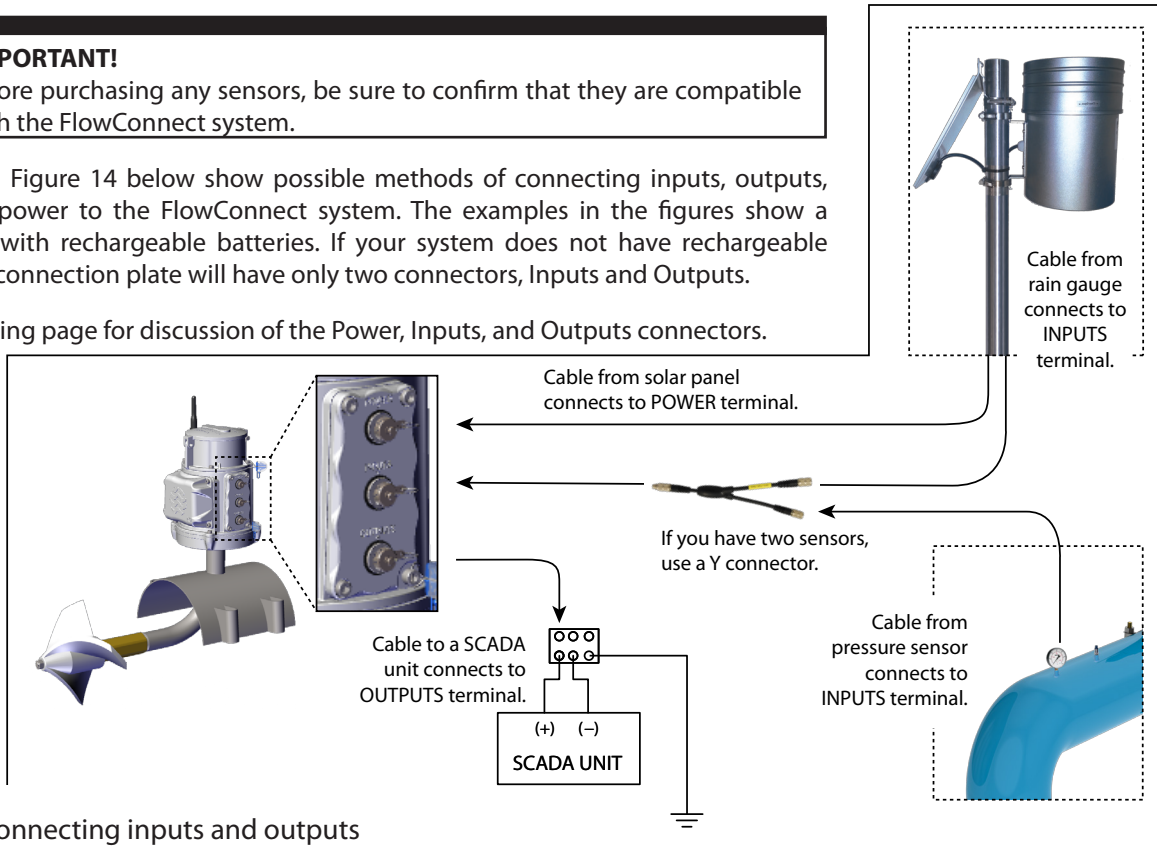
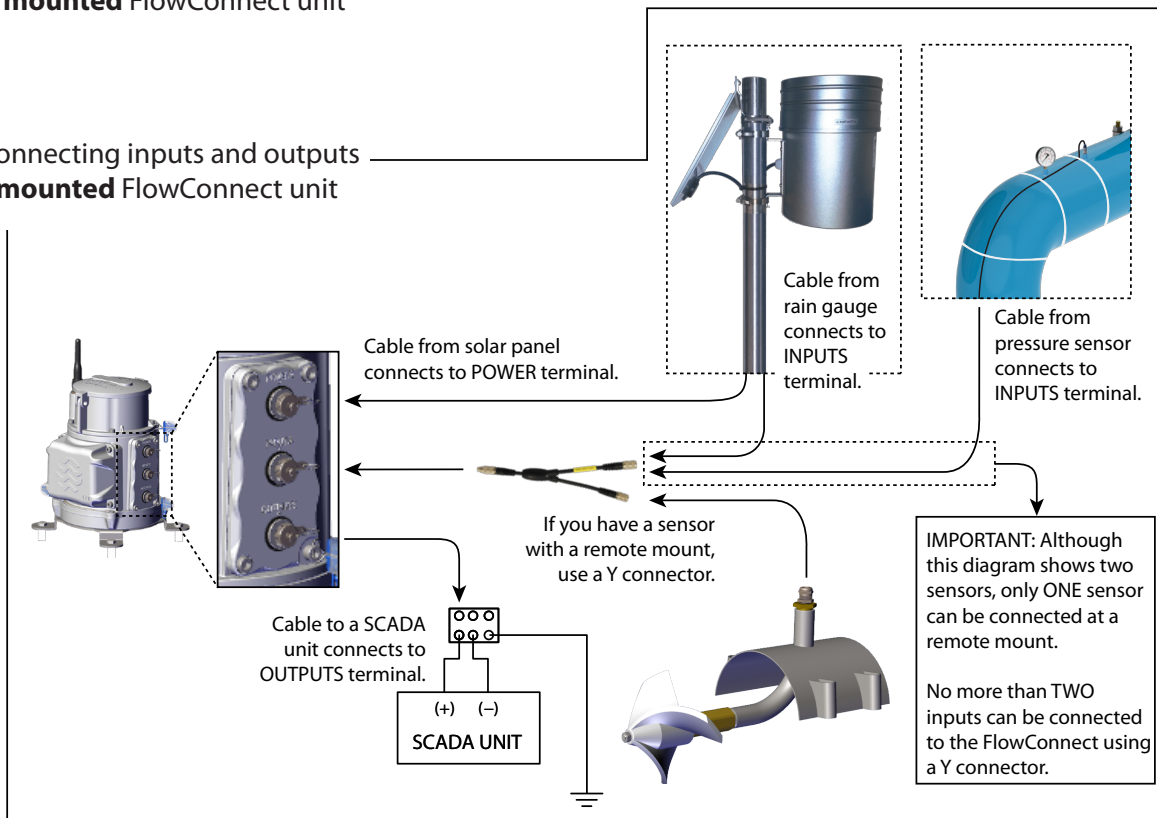


Figure 13. Connecting inputs and outputs to a **meter mounted** FlowConnect unit

Figure 14. Connecting inputs and outputs to a **remote mounted** FlowConnect unit



1: Power connector

For models with rechargeable batteries, a solar panel can be connected through the Power connector at the top of the connector plate.

2: Inputs connector

The FlowConnect unit supports up to two analog inputs through the Inputs connector. Inputs are most often sensors, such as a rain gauge or a pressure sensor. The Inputs connector will either be in the middle or at the bottom of the connector plate.

For simple configurations with just one sensor, plug the sensor directly into the Inputs port. To connect more than one sensor to the Inputs port, a Y-Cable (200.720.510) is needed. No more than two sensors can be connected at once, so only one Y-Cable is required.

3: Outputs connector

The Outputs connector is only available on FlowConnect models with a digital register. It provides 4-20mA and pulse output options. To enable the FlowConnect to send a 4-20mA or pulse output to another system, such as a SCADA system, an output cable (5M-025-OE) is required. If you choose to use this option, use the table below as a guide for wire colors:

Output Cable Wire Color:	Grey	Green	Brown	Yellow	White
Open Collector Pulse Only				Pulse (-)	Pulse (+)
Optically Isolated Pulse and 4-20mA	4-20mA (+)	4-20mA (-)		Pulse (-)	Pulse (+)
Relay Pulse and 4-20mA	4-20mA (+)	4-20mA (-)	Normally Closed	Common	Normally Open

4 - Setting the New FlowCom Register

Brief explanation of why this is necessary:

After a FlowCom unit has been replaced with a new FlowConnect unit, users may want to set the register with the total gallons amount from the previous register. The instructions below are a concise guide to programming and resetting the total gallons only.

See the FlowCom IOM for complete procedures and description of FlowCom programming and features.

What this procedure will help you do:

As shown by the example at right (Figure 15), you will be able to change the total on the register that appears during normal operation.

This procedure will show you how to change the total from **0** to **12345**.

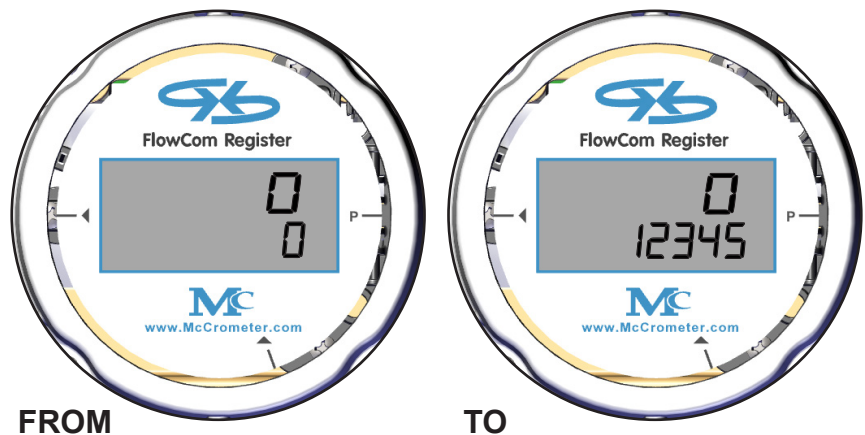


Figure 15. Example register totals



WARNING!

It is very important that each step is followed carefully! If you do not feel confident programming the FlowCom register, we strongly recommend contacting a service technician.

While these instructions are streamlined for just the programming function required, if you find you made an error in and cannot back out of the menus, follow the "RECOVERY FROM ERROR" procedure.

RECOVERY FROM ERROR

It is possible to make a wrong selection when programming the FlowCom register. If this happens, you can recover from the error by doing the following:

Cycle through the menu selections

- If you remember the original value, cycle through all of the values until you come to the selection you want.

Time out the programming mode

- If you can't find the value you want or find the menu you need, allow the programming mode to time itself out. This is done by making no selections or changes while the digital display is still flashing and waiting about 30 - 60 seconds.

There are three activation points located on the outside of the register that are used to access the configuration menu as shown in Figure 16:

- The **P** on the far right side is used for accessing and navigating through the programming menu.
- The ▲ arrow at the lower right side is used for incrementing flashing selections.
- The ◀ arrow at the far left side is used for moving to the next flashing selection.

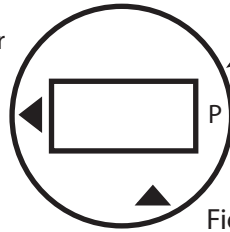
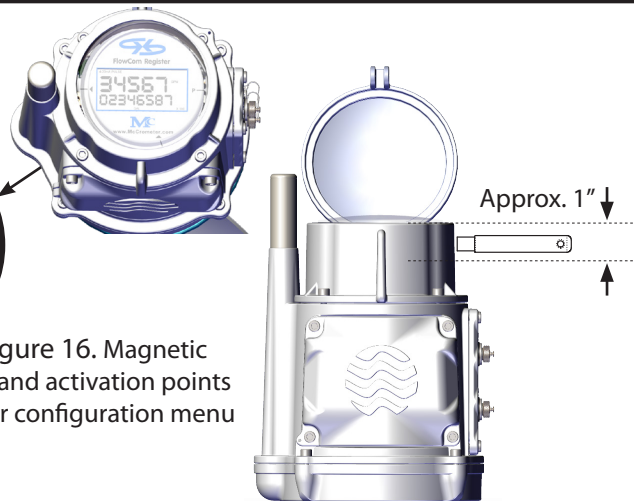


Figure 16. Magnetic wand activation points for configuration menu



STEP 1: Enter PROGRAMMING MODE

- Hold the magnetic wand at the **P** on the right side of the register. After five seconds the register will display "Loc-codE" (Figure 17). The last digit will flash.

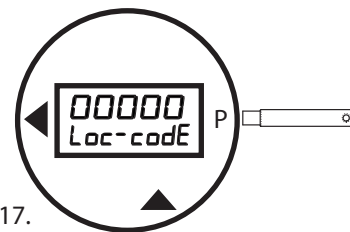


Figure 17.

- Pass the wand on the ◀ three times. The second digit from the left will flash (Figure 18).
- Pass the wand on the ▲ once. The display will increment from 0 to 1 (Figure 18).

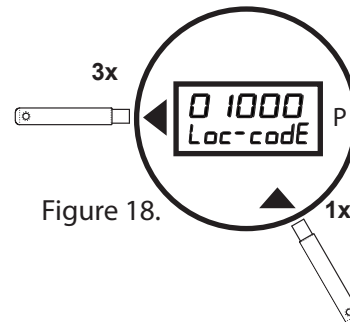


Figure 18.

A lock code of 01000 is required to enter the configuration menu.

- Pass the wand over the **P** to enter the lock code. The menu selection **rAtE-Un** will appear (Figure 19). This is the first item in the first menu level.

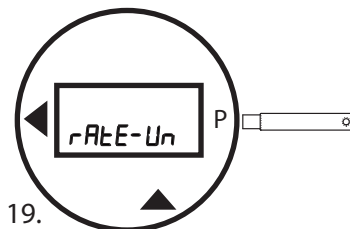


Figure 19.



IMPORTANT: Be careful not to change any settings as you cycle through the menu selections. If you accidentally make any changes, **stop immediately**, wait until the configuration mode times out, and start over.

STEP 2: Cycle through the first menu level

The first level menu selection appear in the order shown in the table at right.

- Pass the wand over the **P** until you reach the **L1 -Go to** menu selection (Figure 20).

If you pass it by, the menu selections will start again from the beginning.

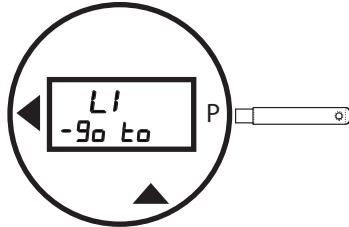


Figure 20.

- Pass the wand over the **▲** once. The selection will advance to **L2 -Go to** (Figure 21).

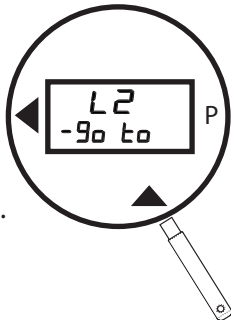


Figure 21.

- Pass the wand over the **P** once to advance to the second menu level. The selection **PAR-S** with the meter's serial number will appear (Figure 22). This is the first item in the second menu level.

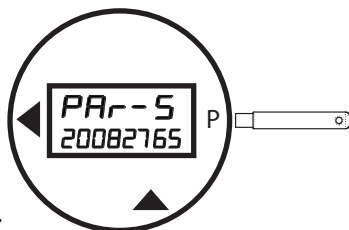


Figure 22.

First Menu Level		
Display	Menu Title	Description
Loc-CodE	Program Lock Out	Enter w/ preset code
rAtE-Un	Rate Unit/Time	Sets Unit/Time
rAtE-dP	Rate Format	Sets Rate Decimal Place
tot-Un	Totalizer Unit	Sets Unit
* tot-dP-E	Totalizer Decimal Point Enable	Enables/Disables Totalizer Decimal Point
* tot-dP	Totalizer Decimal Place	Sets Decimal Place
* Tot-FACT	Totalizer Multiplier	Sets Multiplier
20mA-Un	20mA Unit	Sets 20mA Unit
20mA-dP	20mA DP	Sets 20mA Decimal Place
20mA-FS	20mA FS	20mA Full Scale
PLS-Un	Pulse Unit	Sets Pulse Unit
PLS-dP	Pulse Decimal Place	Sets Pulse Decimal Place
PLS-Inc	Pulse Increment	Sets Pulse Value
CAL-Pct	Calibration Percent	Adjusts Meter Accuracy
L1 -Go to	Go to Second Menu Level or Run	

* These menu items are controlled by the tot-dP-E setting. Depending on its setting, either tot-dP or Tot-FACT will appear, but not both.

STEP 3: Cycle through the second menu level

The second level menu selection appear in the order shown in the table at right.

- Pass the wand over the **P** until you reach the **tot-S** menu selection (Figure 23).

If you pass it by, the menu selections will start again from the beginning.

The number shown in the configuration menu will be 00000000 and not the total gallons the appears on the register during normal operation.

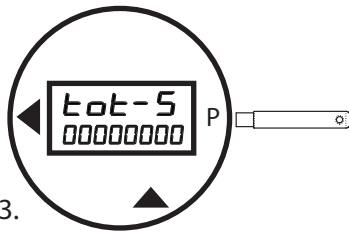


Figure 23.

STEP 4: Set the total

- Pass the wand over the **◀** to move and activate each digit (Figure 24).

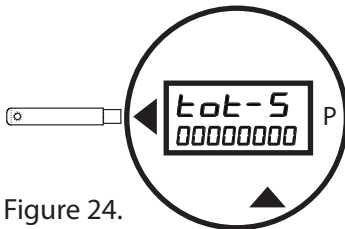


Figure 24.



Note: The flashing digits will activate from right to left.

- As each digit is activated, pass the wand over the **▲** to increment to the desired number (Figure 25).

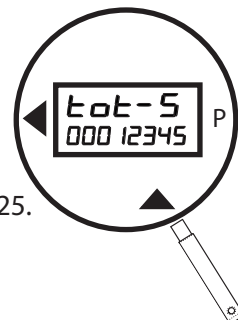
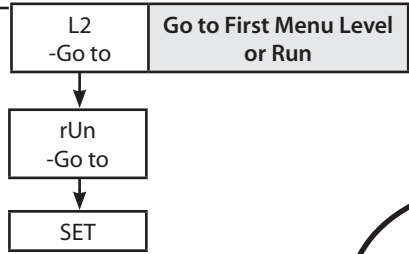


Figure 25.

Second Menu Level		
Display	Menu Title	Description
Par-S	Parent Meter Serial #	Sets Meter Serial No.
SErno	Register Serial #	Sets Register Serial No.
Set-CodE	Set Lock Code	Sets new Lock Code
GPr-dP	GPR Decimal Place	Sets GPR Decimal Place
GPr	Gallons Per Revolution	Sets GRR Digits
Smooth	Smoothing	Turns Smoothing on/off
4mA-AdJ	Trim 4mA	Adjusts 4mA Zero
20mA-AdJ	Trim 20mA	Adjusts 20mA FS
PLS-tYPE	Pulse Type	Sets Pulse Type
PLSwidth	Pulse Width	Sets Pulse Width in ms
RESEttot	Reset Total	Zeroes Total
* DIS-rSt	Disable Reset Total	Permanent Reset Disable SEE NOTE BELOW
tot-S	Set Total	Sets Total
Au-InP	Auxiliary Input	Sets operation of input
cutoff	Low Flow Cutoff	Sets Min. Flowrate
PLS-Pr	Pulses per Revolution	Sensor Pulses per rev.



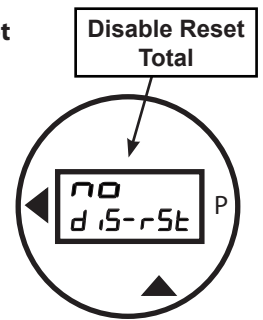
EXTREMELY IMPORTANT!



Do not change the setting for the menu selection DIS-rSt!

If this is set to "YES", you will not be able to change or reset the totalizer.

This will permanently change the menus and can only be corrected by returning the unit to the factory to have the firmware reflashed.



STEP 5: Exit and save settings

Note: If you do not save your settings and allow the configuration mode to time out, your settings will be lost.

- a. Pass the wand over the **P** until you reach the **L2 - Go To** selection (Figure 26).

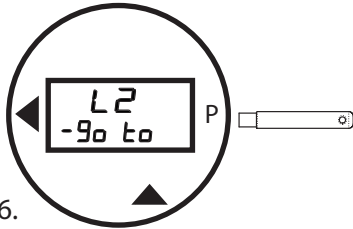


Figure 26.

- b. Pass the wand over ▲ to increment to the **rUn - Go** selection (Figure 27).

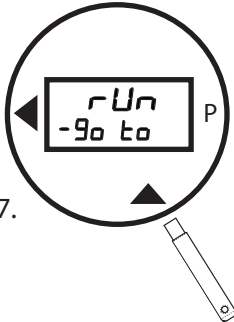


Figure 27.

- c. Pass the wand over **P**. This will end configuration mode and save your changes (Figure 28).

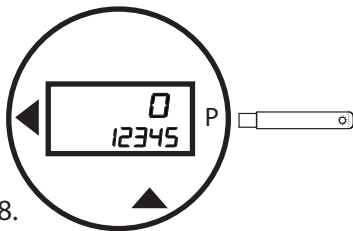


Figure 28.

NOTE: At the **L2 - Go To** selection, if you pass the wand over **P** to move to the second menu level, the selection **rUn - Go to** will appear. Then if you make a second pass over **P**, any changes made will be set.

